
6/13 & "E" Series

GAS FIRED CONVECTION OVEN



Installation, Operation, Parts & Maintenance Manual



Duke Manufacturing Co.
2305 N. Broadway • St. Louis, Missouri
800-735-3853 • 314-231-1130 • Fax 314-231-5074
www.dukemfg.com

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Please supply the ID Number and the Serial Number when ordering replacement parts or requesting service. We recommend service by Duke Authorized Service Agencies during and after the warranty period.



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POST IN A PROMINENT LOCATION:

Instructions to be followed in the event the user smells gas. This information shall be obtained by consulting the local gas supplier.

FOR YOUR SAFETY:

Do not store or use gasoline or other flammable vapors or liquids in the vicinity of this or any other appliance.

WARNING:

Improper installation, adjustment, alteration, service or maintenance can cause property damage, injury or death. Read the installation, operating and maintenance instructions thoroughly before installing or servicing this equipment.

“E” & 6/13 SERIES GAS CONVECTION OVEN**Specifications**

HEATING VALUE	NATURAL GAS		PROPANE GAS	
	1000 BTU	37.3 MJ/m ³	2550 BTU	95.0 MJ/m ³
SPECIFIC GRAVITY	0.63	0.63	1.53	1.53
GAS PRESSURE AT MANIFOLD	3.5" W.C	0.87 kPa	10" W.C.	2.49 kPa

OVEN INPUT STANDARD DEPTH

PER BURNER	20,000 BTU/HR	5.9 kW	20,000 BTU/HR	5.9 kW
PER OVEN	40,000 BTU/HR	11.8 kW	40,000 BTU/HR	11.8 kW

OVEN INPUT DEEP DEPTH

PER BURNER	23,000 BTU/HR	6.8 kW	23,000 BTU/HR	6.8 kW
PER OVEN	46,000 BTU/HR	13.5 kW	46,000 BTU/HR	13.5 kW

BURNER ORIFICE SIZE

STANDARD DEPTH	#44	2.18mm	#55	1.32mm
DEEP DEPTH	#43	2.26mm	#54	1.40mm



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INSTALLATION INSTRUCTIONS:

A. Qualified Personnel

These installation instructions are for the use of qualified installation and service personnel only. Installation or service by other than qualified personnel may result in damage to the oven and/or injury to the operator.

Qualified installation personnel are those individuals, firms, companies or corporations which either in person or through an agent is engaged in and responsible for:

- The installation or replacement of gas piping or the connection, installation, repair or servicing of equipment, who are experienced in such work, familiar with all precautions required, and have complied with all requirements of state and local authorities having jurisdiction. See: National Fuel Gas Code NFPA 54 (ANSI Z223.1).
- The installation of electrical wiring from the electric meter, main control box or service outlet to the electrical appliance. Qualified installation personnel must be familiar with all precautions required and have complied with all requirements of state and local authorities having jurisdiction. See: National Electrical Code, ANSI/NFPA70.

The installation must conform with local codes, or in the absence of local codes, with the National Fuel Gas Code, ANSI Z223.1/NFPA 54, or the Natural Gas and Propane Installation Code, CSA B149.1 as applicable, including:

- The appliance and its individual shutoff valve must be disconnected from the gas supply piping system during any pressure testing of that system at test pressures in excess of ½ psi (3.5 kPa).
- The appliance must be isolated from the gas supply piping system by closing its individual manual shutoff valve during any pressure testing of the gas supply piping system at test pressures equal to or less than ½ psi (3.5 kPa).

For an oven equipped with casters, the installation shall be made with a connector that complies with the Standard for Connectors for Movable Gas Appliances, ANSI Z21.69/CSA 6.16 and a quick-disconnect device that complies with the Standard for Quick-Disconnect Devices for Use with Gas Fuel, ANSI Z21.4/CSA 6.9. When installing the oven with casters and quick-disconnect hose, adequate means must be provided to limit the movement of the oven without depending on the connector and the quick disconnect device or its

associated piping to limit the oven movement. Restraining means may be attached to the vertical portion of the base frame in the rear of the oven.

B. Delivery and Inspection

Duke Manufacturing Co. does everything within its power to insure you received your oven in good condition. They are strapped down on heavy wooden skids and surrounded by heavy "tri-wall" cartons to prevent shipping damage. They have all been carefully inspected before they were packaged and consigned to the carrier.

Upon delivery of your Duke oven:

- Look over the shipping container, carefully noting any exterior damage on the delivery receipt, which must also be signed by the driver/ delivery person.
- Uncrate and check for any damage, which was not evident on the outside of the shipping container. This is called concealed damage. The carrier must be notified within fifteen (15) days of the delivery of the oven and the carton, skid and all packaging materials must be retained for inspection.

Duke Manufacturing Co. cannot assume liability for loss or damage suffered in transit. The carrier assumes full responsibility for delivery in good order when the shipment was accepted. However, we are prepared to assist you in filing your claim.

C. Location of the Oven

Proper planning and placement of the oven will give you the best results in terms of long-term user convenience and satisfactory performance. We urge you to give adequate thought in the placement of your oven prior to its arrival.

- The oven should be placed in an area that is free from drafts and accessible for proper operation and servicing.
- The area around the oven must be kept clear of combustible materials. A minimum clearance of:

	Combustible	Non-Combustible
RIGHT SIDE	1"	0"
LEFT SIDE	1"	0"
REAR	3"	3"
FLOOR	8"	8"

must be maintained between the oven and any combustible or non-combustible surface.



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D. Gas Piping

Each section of the "E" Series or 6/13-G Ovens (standard depth) is rated at 40,000 BTU's per hour (11.7 kW) or (deep depth) 46,000 BTU's per hour (13.5 kW). Therefore, 38-40 (standard), 44-46 (deep) cubic feet of natural gas or 16 (standard), 18.4 (deep) cubic feet of propane gas per hour must be supplied to each unit (stacked units count as two) when the oven is full on. In order to achieve the degree of performance for which the unit has been designed, the overall piping plan of the kitchen, properly sized, is essential. The installation of this oven must conform with all local codes, or in the absence of any local codes, to the National Fuel Gas Code, NFPA 54 and ANSI Z 223.1.

Your local gas supplier should consult the National Fuel Gas Code for proper sizing and installation of gas piping. Generally, piping should be sized to provide a gas supply sufficient to meet the maximum demand of all gas appliances on a line without undue loss of pressure at the outlet to the equipment. The total BTU requirements of the equipment being served and the length of the piping from the meter to the appliances are major considerations in the proper design of the gas supply system.

This oven has been tested and certified for use on gas systems that do not exceed 1/2 psi (3.45 kPa) of pressure. If the piping system is tested at a pressure higher than 1/2 psi (3.45 kPa), this oven should be isolated from the supply by disconnecting it. If the piping system is tested at a pressure lower than or equal to 1/2 psi (3.45 kPa), this oven should be isolated from the supply by shutting off the manual shut off valve located on the front panel.

MAXIMUM CAPACITY OF IRON PIPE IN CUBIC FEET PER HOUR (PRESSURE DROP OF 0.5" W.C.) NATURAL GAS

Length in Feet	1/2"	3/4"	1"	1.1/2"	2"
10	175	360	680	2100	3950
20	120	250	465	1460	2750
30	97	200	375	1180	2200
40	82	170	320	990	900
50	73	151	285	900	1680
60	66	138	260	810	1520
70	61	125	240	750	1400
80	57	118	220	690	1300
90	53	110	205	650	1220
100	50	103	195	620	1150

From National Fuel Gas Code

MAXIMUM CAPACITY OF PIPE IN THOUSANDS OF BTU'S PER HOUR OF UNDILUTED PROPANE GAS AT 11" W.C.

Length in Feet	1/2"	3/4"	1"
10	275	567	1071
20	189	393	732
30	152	315	590
40	129	267	504
50	114	237	448
60	103	217	409
70	96	196	378
80	86	185	346
90	83	173	322
100	78	162	307

From National Fuel Gas Code



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E. Electrical Connections

Your oven is supplied for connection to a 115 volt, single phase grounded circuit. The electric motor, oven lights, indicator lights and control circuits are connected through a seven-foot electric supply cord found at the rear of the oven.

Before making any connections to these units, check the rating plate to assure that the voltage and phase of the oven is compatible with the electrical supply. When installing, all ovens must be electrically grounded in accordance with local codes, or in the absence of local codes, with the National Electrical Code, ANSI/NFPA 70 (in Canada - CSA Std. C22.2). Wiring diagrams are located in the control compartment area of the oven. Standard wiring schematics are also provided with this manual.

WARNING:

This appliance is equipped with a three-prong (grounding) plug for your protection against shock hazard and should be plugged directly into a properly grounded three-prong receptacle. DO NOT cut or otherwise remove the grounding prong from this plug.

F. Ventilation

Proper ventilation is very important for the proper function of your oven. A good ventilation system will allow the oven to function properly as well as remove unwanted vapors and products of combustion. Not venting the ovens properly can result in unsatisfactory baking results as well as the possibility of damaging your oven. To keep your warranty in force, a proper ventilation system must be employed, either direct vented or under a canopy.

Venting to a Canopy Exhaust Hood

The best way to vent your oven is by placing it under a properly designed mechanically driven exhaust hood. The hood should be sized so the equipment that it is designed to ventilate fits underneath with a minimum six (6) inch (152 mm) overhang on all sides not adjacent to a wall. The distance from the floor to the lower edge of the canopy should not exceed seven (7) feet (2.2 m).

The hood should have adequate capacity and provide a sufficient supply of make-up air. Ventilation hoods come in many sizes and capacities. Hood capacity is expressed in cubic feet per minute (CFM). The total make-up and exhaust air required for the canopy hood should be about 22 CFM per oven section. Information for the proper construction and installation of ventilating hoods may be obtained from the "Standard for the Installation of Equipment for the Removal of Smoke and Grease-Laden

Vapors from Commercial Cooking Equipment, NFPA-96".

Direct Flue Venting

Occasionally it is not possible or practical to install a powered canopy hood. In those cases the oven can be vented directly by means of a direct flue method. Correctly venting your oven is very important to insure proper cooking results and preclude any premature failures in the burner or burner compartment. The direct flue method incorporates a draffhood that is mounted to the top of the oven (or the upper oven section in a stacked unit). The flue then rises from the draffhood vertically to a point 6-8 feet above the roof or any close structure. The flue is then capped with an approved vent cap to isolate the flue from the external environmental conditions.

The direct flue method does not incorporate the ability to replace air consumed by and vented from the oven. An adequate supply of room make-up air must be provided if your oven is to be vented by this method. The total makeup air requirement for one oven section is approximately 30 CFM.

Lighting Instructions:

- Turn Gas Shut Off to ON Position
- Turn Power Switch to COOK Position
- Set Thermostat to Desired Temperature

Shut Down Instructions:

- Turn Power Switch to OFF Position
- Wait 5 Minutes Before Relighting Oven

WARNING:

Keep the oven area free and clear from combustibles.

Note: This manual must be retained for future reference.

G. Oven Assembly

Before assembling and installing the oven, please check to make sure that all necessary parts are present. In addition to the oven itself, there will also be legs, feet or casters, the flue/vent guard or draffhood & draffhood collar assembly, (for double sections, retaining clips, flue riser and/or common manifold) and miscellaneous hardware. Please check the interior of all oven sections for the parts needed to assemble and install your oven(s).

Leg Attachment

- Once the oven has been removed from the carton, lay it on its left side (the side without the controls), hold the leg and align with the threaded holes in the front corner of the bottom of the oven. Carefully start the threads of the corner leg bolt (5/16"-18 X 1/2"),



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avoid cross threading.

- Align the leg plate holes in each leg with those in the corners of the oven bottom and secure using two 5/16"-18 x 1/2" bolts. Tighten all bolts firmly. Repeat this procedure for all legs.
- Raise the oven up on its legs.

Level the oven by turning the adjustable feet in or out as needed.

Caster Installation

- Casters are available as an option for both the single and double oven sections.
- The installation of casters requires the removal of the adjustable feet from the legs. This is done by placing the bit of a large screwdriver against the lip of the foot and rapping the screwdriver to drive the foot out of the leg. The caster is then inserted fully into the opening where the foot came out and the locking nut tightened to expand the compression sleeve of the caster.

NOTE: The casters with locking brakes are best mounted on the front side of the oven for easier access.

NOTE: If you plan to use casters and flexible fuel gas connectors, a fixed restraint of the proper length must be incorporated to secure the oven to a non-movable surface to eliminate strain on the connector. If the oven is removed from its normal position, the restraint must then be reattached when returned.

Installation of the Vent

- Ovens ordered for installation under a powered canopy exhaust hood should have the flue guard in place. This item can be installed by placing it over the flue opening, making sure that it does not obstruct the flue, and attaching it with the screws provided.
- Ovens ordered for installation in a location other than under a powered canopy exhaust hood are supplied with a drafthood & drafthood collar. This device mounts to the top of the upper oven section by attaching the drafthood adapter to the flue opening with the screws provided, the drafthood is then mounted on top of the adapter. The flue pipe is attached vertically to the drafthood.

H. Adjustments Associated with Installation

Each oven section and all its component parts have been tested thoroughly and inspected before your oven was shipped from the factory. However, it is sometimes necessary to further test or adjust the oven once it has been installed. Such adjustments are the responsibility of the Dealer or Installer. These types of adjustments are not

considered defects, rather a normal and routine part of the proper installation of the equipment.

These adjustments include but are not limited to:

- Adjustments and recalibration of the thermostat
- Adjustment to the doors.
- Burner or pilot adjustment.
- Adjustments to the gas pressure regulator.
- Leveling, and tightening of fasteners.

No installation should be considered complete without proper inspection and, if necessary, any adjustments by qualified service or installation personnel.

It is also important not to obstruct the natural flow of combustion and ventilation air if the oven is to operate properly. This oven should not be installed on a curb base or sealed to the wall. Either condition can restrict the flow of air to the combustion compartment or prevent proper ventilation of the blower motor. The blower motor has a thermal protection device that will trip because of excessive ambient temperature at the back of the oven. This condition should be corrected immediately to avoid damaging the oven permanently.

Before making any connections to the oven, check the ratings plate to be sure the oven specifications concur with the type of gas and voltage to be supplied to the oven.

The rating plate is located behind the lowered lower front panel. To access, loosen the four screws below the doors, and pull panel outward.

The plate bearing the oven's serial number is attached to the underside of the upper ledge above the control panel.

I. Double Sections

- Secure the short legs to the bottom of the lower section as described in previous section.
- Casters are installed by the method described for single section ovens. Previous section.
- Place upper section on top of lower section and align all edges of the ovens.
- Locate securing clips and align with holes on rear frames of oven section, install three screws each as provided and tighten.
- At the rear of the oven, install the flue connector by sliding it up through the flue vent opening in the top of the oven and over the upper flue vent. Push it flush with the back of the oven then slide it down over the lower flue vent. Attach with screws provided.
- Install flue guard or drafthood adapter, drafthood and drafthood collar to upper section.

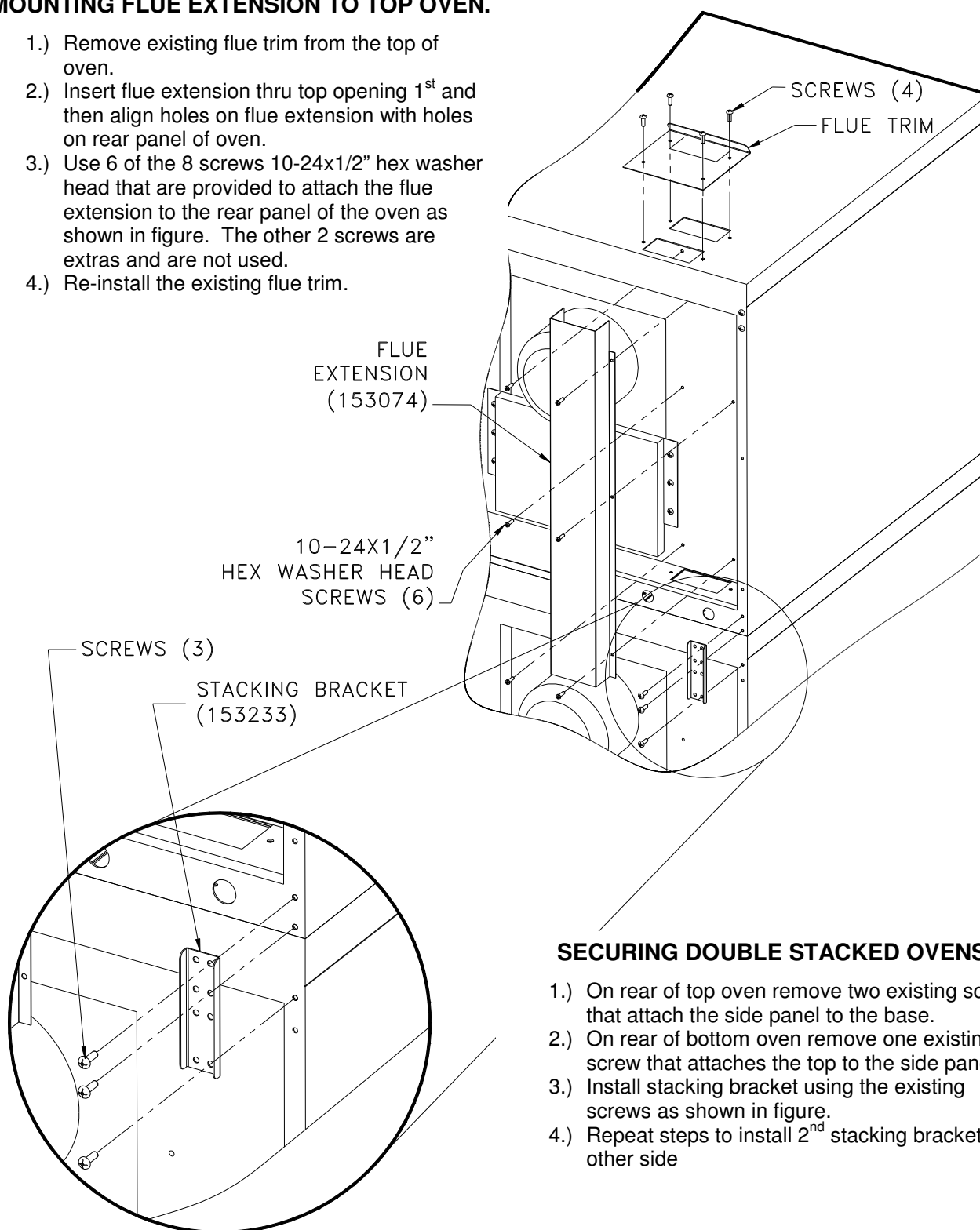
See drawing on next page.



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MOUNTING FLUE EXTENSION TO TOP OVEN.

- 1.) Remove existing flue trim from the top of oven.
- 2.) Insert flue extension thru top opening 1st and then align holes on flue extension with holes on rear panel of oven.
- 3.) Use 6 of the 8 screws 10-24x1/2" hex washer head that are provided to attach the flue extension to the rear panel of the oven as shown in figure. The other 2 screws are extras and are not used.
- 4.) Re-install the existing flue trim.



SECURING DOUBLE STACKED OVENS

- 1.) On rear of top oven remove two existing screws that attach the side panel to the base.
- 2.) On rear of bottom oven remove one existing screw that attaches the top to the side panel.
- 3.) Install stacking bracket using the existing screws as shown in figure.
- 4.) Repeat steps to install 2nd stacking bracket on other side



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OPERATION INSTRUCTIONS

The information in this section is intended for the use of qualified operating personnel. Qualified Operating Personnel are those individuals who have carefully read the information contained in this manual, are familiar with the function of the oven and/or have had experience with operating the equipment described. We recommend following these instructions to insure optimum performance, long life and trouble-free service from your oven.

The "E" & 6/13 Series of Convection Ovens

Convection cooking has been around from the 1960s. Its advantages are well known. It differs from conventional cooking by the movement of heated air within the cooking cavity by means of a fan. This moving, heated air helps to strip the cool air from around the product being cooked, allowing the heat to penetrate more rapidly. The results are that your product is cooked quicker and at a lower temperature with the comparable product quality found in conventional ovens.

The "E" & 6/13 Series of ovens represent the very latest in energy efficiency technology with an appreciable

reduction in NOx emissions over other gas fired ovens, both convection and conventional. The introduction of heat directly to the cooking cavity precludes any undue thermal loss due to the venting away of heated air before it has utilized its energy to cook product. This results in lower flue temperatures and hence, less heat loss to your kitchen so your exhaust and air conditioning systems do not work as hard. Also, the "over-sized" cooking cavity allows you to cook more products in each load.

All of this in addition to superior cooking results means the "E" & 6/13 Series of gas fired convection ovens are outstanding values. In addition, lower NOx emissions means it's environmentally friendly. Please take the time to carefully read the operating instructions. They are important in the successful use of your oven.

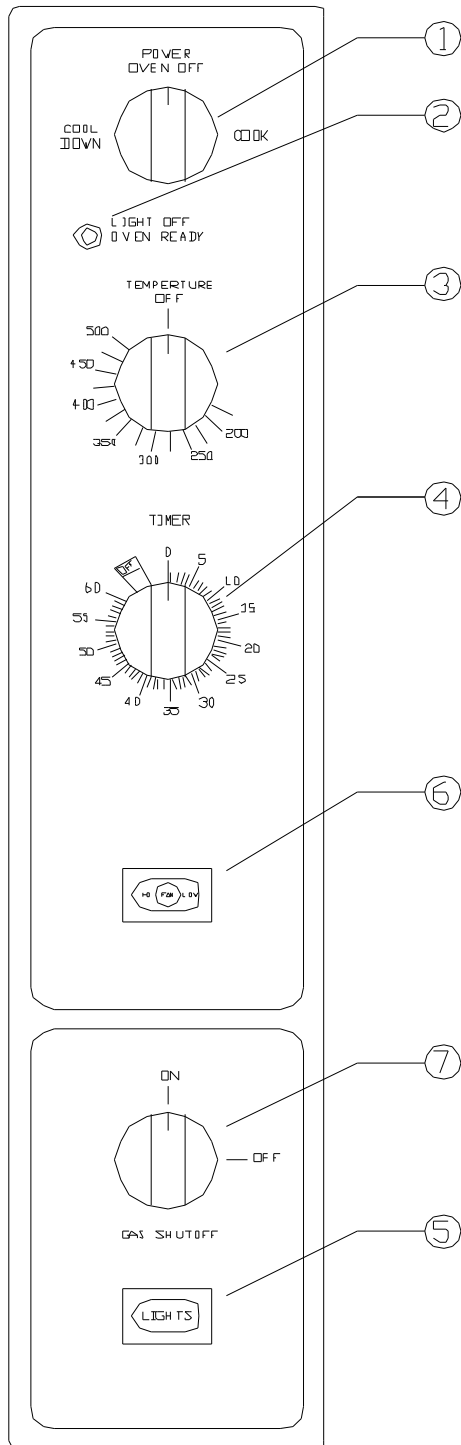
WARNING:

The "E" & 6/13 Series Convection Ovens rely on electricity for powering the ignition system and the fan. Do not attempt to operate during a power failure.



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“V” Controller



A. Oven Controls —

Electro-Mechanical

- **1. The Power Switch** - Controls power to ON or Cool Down Function.
- **2. The Indicator Light** - When lit indicates burners are operating. When the light goes out, the oven has reached its cooking temperature.
- **3. The Cooking Thermostat** - Controls the oven temperature.
- **4. The Cooking Timer** - Sounds an electric buzzer on expiration of operator set time as a reminder to remove product at end of cooking cycle.
- **5. The Light Switch** (Optional) - Controls interior lights.
- **6. The Fan Speed Switch** (Optional) - Sets fan speed to high or low.
- **7. The Manual Gas Shut Off Valve** - Turns gas supply to oven controls on or off.



Operating Instructions

“V” Controller

Timer Resolution

The Timer displays time from 0 to 60 minutes, in one-minute increments.

Temperature Scale

The Temperature Control displays the temperature in °F. The temperature range is from 150°F - 500°F, in 25°F increments.

Cool Down

This feature enables the oven to be cooled rapidly by allowing the fan to operate with the burners turned off. To activate, turn the Power Switch to the COOL position and open the oven door. When the door is opened enough to disengage the door switch, the fan will turn on. Closing the door will turn the fan off.

Fan Speed Switch

The fan speed can be set to high or low speed by placing the FAN HI/LOW button to the desired setting.

Cooking

A cooking cycle can be initiated as follows:

- Turn the Power Switch to COOK position.
- Set the Cooking Temperature by turning the TEMPERATURE dial to the desired temperature. The OVEN READY indicator light will turn on.
- When the OVEN READY indicator light turns off, place the product to be cooked in the oven.
- Set the cooking Time by turning the COOK TIMER dial to the desired time.

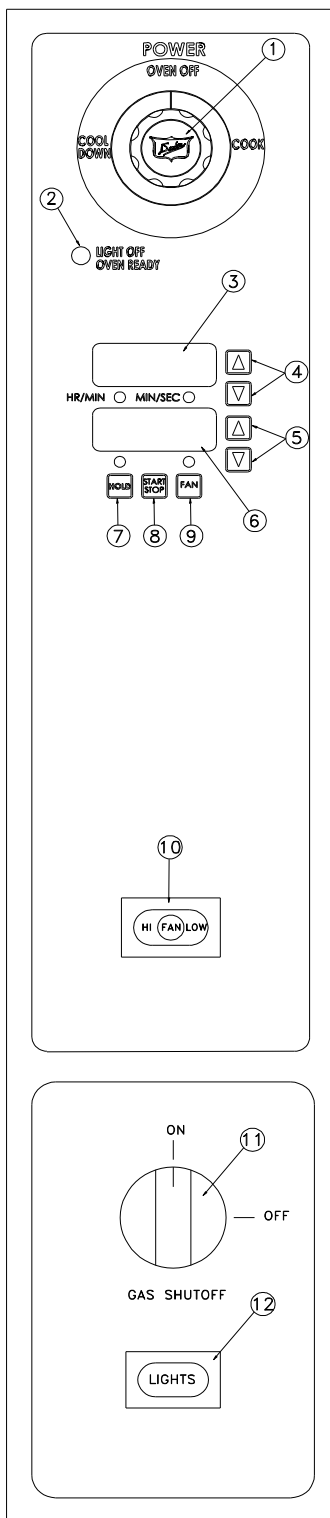
During the Cook Cycle, The OVEN READY Indicator light will cycle on and off with the heating elements.

- When the COOK TIMER reaches “zero”, the alarm will sound.
- To cancel the alarm, turn the COOK TIMER dial to the OFF position.



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“XX” Controller



“XX” Controller – Oven Controls – Solid State Digital

- 1. The Power Switch: Controls power to Cook or Cool Down functions.
- 2. The Indicator Light: When lit indicates burners or elements are operating. When the light goes out, the oven has reached the desired temperature.
- 3. The Time Digital display: Displays time remaining in the chosen cycle.
- 4. The Time Adjustment buttons: Sets/Adjusts countdown timer for cook cycle.
- 5. The Temperature Adjustment Buttons: Sets/Adjusts cooking temperature.
- 6. The Temperature Digital Display: Displays the temperature inside the oven
- 7. The Hold Button: Enable/Disables the Hold Function.
- 8. The Start/Stop Button: Starts/Stops the cooking cycle.
- 9. The Pulse Fan Button: Enables/Disables the Pulse Fan Function.
- 10. The Fan Speed Switch: (Optional) – Sets fan speed to high or low.
- 11. The Gas OFF/ON Button: Shuts the gas OFF or turns the gas ON.
- 12. The Light Switch: Turns interior lights on/off.

Programming and Operating Instructions – “XX” Controller

Timer Scale: the timer displays in two (2) different scales. From 0 to 60 minutes, the timer is displayed in Minutes/Seconds. This is indicated by the MIN/SEC light on the controller. From 1 to 12 hours, the time is displayed in Hours/Minutes, indicated by the HOUR/MIN light on the controller. When the oven is first turned on, the display will show the last cook time programmed.

Timer Adjustment: To increase the cook time, press the top (▲) button located next to the Time Display. To decrease the cook time, press the bottom button (▼) located next to the Time Display.

Temperature Scale: The controller can be set to display the temperature in °F and °C as follows:

- 1) Remove/move control panel so that you have access to the back of the control board.
 - 2) Located the blue jumper at connection J3.
 - 3) For °F operation the jumper is not needed. Place the jumper on one of the pins for future use.
 - 4) For °C operation place the jumper across the two pins of J3.
- When the oven is turned on, the display will show the last cook temperature programmed. You can view the actual temperature of the oven by pressing both of the Temperature Adjustment buttons at the same time.



B. GENERAL GUIDELINES FOR OPERATION

These guidelines are to assist you in obtaining the best performance from your oven:

- Always pre-heat your oven before cooking by placing the temperature setting at the desired temperature. The oven is pre-heated when the Indicator Light goes out.
- Always use a lower temperature setting than that recommended for a standard conventional oven or range oven. The general rule of thumb is to subtract 50 - 100°F from the standard oven recipe. Some experimentation on your part may be necessary to achieve the optimum results with your food products.

Cooking at higher temperatures will not reduce your cooking time! It will produce unsatisfactory baking and roasting results.

- You should begin checking the doneness of your food product in about half the time recommended for the same recipe cooked in a standard oven. There is a Suggested Time and Temperature Chart on the next page, which can serve as a guide. Keep in mind that your times may vary depending on the amount of product being cooked in your oven. The best results are always achieved when a systematic record of times and temperatures is kept for reference.
- The oven will hold up to thirteen 18" x 26" (457mm x 660mm) sheet pans. Your product and pan height will determine how many racks can be loaded.

Do not place an empty sheet pan or aluminum foil on the bottom of the oven. This will disrupt the airflow and cause uneven cooking results.

- To minimize the shrinkage of roasted meats, place the meat directly on the racks and place a sheet pan one half full of water in the bottom rack position. The water will keep the oven compartment more humid and the meat juices will evaporate less.

- Maintain equal loads when cooking more than one pan of product at a time. You may wish to weigh the product to assure that the pan loads are equal. Smaller loads in one pan will cook at a different rate than larger ones in another.
- You may wish to experiment with leaving the oven OFF after pre-heating the oven and loading when baking light products such as light cake batter or custard so the product will have time to set. Normally, 7-10 minutes with the oven OFF, then finishing with the oven ON, will keep the product from rippling or being pushed by the fan.
- When starting off with frozen product, you may wish to pre-heat your oven up to 100° F above the temperature you are going to cook. Load the product and reset the temperature for the normal time.
- For longer bulb life, do not leave the oven lights on when not viewing the product.

IMPORTANT NOTE: When an oven is supplied on casters and is connected to the supply piping by means of a connector for movable appliances, the oven must be equipped with a restraint and, if disconnection of the restraint is necessary, reconnect this restraint after the oven has been returned to its originally installed position.



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C. Suggested Times & Temperatures

	PRODUCT	°F	°C	COOK TIME	RACKS	TEMP	TIME
BEEF	HAMBURGER PATTIES (3.3 OZ.)	400	205	8-10 MIN.	13		
	MEAT LOAF	325	165	40-45 MIN.	4		
	STEAMSHIP ROUND (80 LBS. QUART.)	275	135	2-3/4 HRS. F	2		
	ROLLED BEEF ROAST (12-15 LBS.)	275	135	2-1/2 HRS.	4		
	STANDING RIB ROAST (20 LBS. RARE)	235	115	2-3/4 HRS.	2		
	SHELL STEAKS (100Z.)	450	230	7-8 MIN.	6		
	POT PIES	400	205	30-35 MIN.	6		
	STUFFED PEPPERS	350	175	15-20 MIN.	4		
	LASAGNA	260	125	90 MIN.	4		
	HOT DOGS	325	165	10-15 MIN.	6		
PORK	BAKED, STUFFED PORK CHOPS	375	190	25-30 MIN.	6		
	BACON	400	205	5-7 MIN.	13		
VEAL	BONED VEAL ROAST (15 LBS.)	300	150	3 HRS. 10 MIN.	3		
LAMB	LAMB CHOPS	400	205	7-8 MIN.	6		
POULTRY	CHICKEN BREASTS & THIGHS	350	175	40 MIN.	6		
	CHICKEN BACKS & WINGS	350	175	35 MIN.	6		
	CHICKEN, QUARTERED	350	175	30 MIN.	6		
	TURKEY ROLL (18 LB.)	310	155	3-3/4 HRS.	4		
	POT PIES	400	205	30-35 MIN.	6		
FISH	FISH STICKS	335	170	16-18 MIN.	13		
SEAFOOD	COD, HALIBUT (FROZEN)	350	175	20 MIN.	6		
	SHRIMP, BAKED STUFFED	400	205	6-7 MIN.	6		
	LOBSTER, BAKED STUFFED	400	205	10 MIN.	4		
	LOBSTER TAILS (FROZEN)	425	220	9 MIN.	6		
CHEESE	MACARONI & CHEESE CASSEROLE	350	175	30 MIN.	6		
	CHEESE SANDWICHES, GRILLED	400	205	8 MIN.	13		
POTATOES	POTATOES, BAKED (120 COUNT)	400	205	50 MIN.	6		
	POTATOES, SLICED OR DICED	325	165	10 MIN.	6		
	FRENCH FRIES (FROZEN)	TIMES & TEMPS WILL VARY AS TO CUT					
PIES	FROZEN BERRY PIES (36 - 22 OZ. EA.)	325	165	35 MIN.	6		
	FROZEN FRUIT PIES (24 - 46 OZ. EA.)	325	165	45-50 MIN.	6		
	FRESH APPLE PIE (36 - 20 OZ. EA.)	350	175	25-30 MIN.	6		
	PUMPKIN PIE	300	150	30-50 MIN.	6		
	FRUIT CRISP	300	150	25 MIN.	6		
	FRUIT COBBLER	300	150	30 MIN.	6		
	APPLE TURNOVERS	350	175	15 MIN.	6		
BREADS	BREAD (32 - 1 LB. LOAVES)	325	165	30 MIN.	4		
	CORN BREAD (NORTHERN)	325	165	25 MIN.	6		
	CORN BREAD (SOUTHERN)	375	190	15-20 MIN.	6		
	HAMBURGER ROLLS	275	125	15 MIN.	6		
	YEAST ROLLS	300	140	25 MIN.	6		
	BISCUITS	400	205	6 MIN.	6		
	ROLLS, BROWN & SERVE	350	175	15 MIN.	6		
CAKES	SHEET CAKES (5 LBS. BATTER PER PAN)	325	165	16-18 MIN.	6		
COOKIES	CHOCOLATE CAKE	325	165	20 MIN.	6		
	BROWNIES	325	165	15 MIN.	6		
	DANISH PASTRY	325	165	12 MIN.	6		
	CINNAMON BUNS	325	165	20 MIN.	6		
	SUGAR COOKIES	275	125	15 MIN.	13		
	CREAM PUFFS	325	165	20-25 MIN.	6		
	CHOCOLATE CHIP COOKIES	325	165	10 MIN.	13		
	PEANUT BUTTER COOKIES	300	150	10 MIN.	13		

NOTE: Your times and temperatures may vary from those shown on this chart. Your results depend on weight per pan, temperature of the product before loading, the recipe, type of pan, and calibration of the thermostat. If your recipes vary from these, write in your proven times and temperatures for your future use.



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D. Cleaning of the Ovens

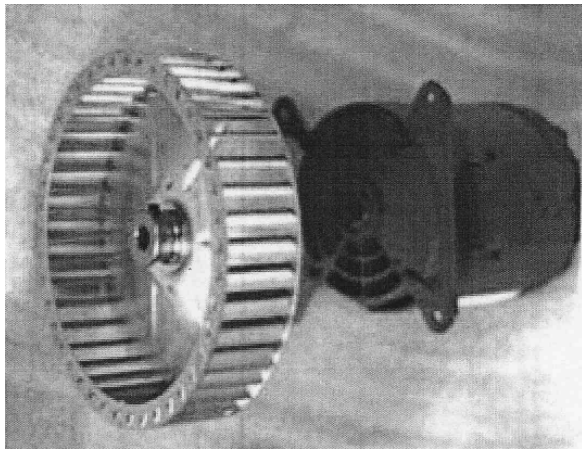
The stainless steel on your oven can be kept clean with a good stainless steel cleaner, many of which are on the market. The painted surfaces should be wiped clean regularly with a MILD detergent. Moisten a cloth and wipe down the oven while it is COLD. Wiping down an oven while it is hot will cause streaking and otherwise unsatisfactory results. Once the oven is clean it can be wiped down with light oil.

Porcelain oven interiors should be cleaned regularly using a degreasing agent. For heavier deposits a commercial oven cleaner such as Dow Oven Cleaner, Easy-Off, or Mr. Muscle can be used. Care must be taken to prevent these alkaline-type cleaners from coming in contact with any aluminized steel surfaces in the oven, including the blower wheel.

The blower wheel, racks and rack supports can be removed and soaked in a solution of ammonia and water.

WARNING: Disconnect the power supply to the appliance before removing blower wheel.

Make certain that all parts are thoroughly rinsed before returning to use.



Blower Wheel

MAINTENANCE INSTRUCTIONS

WARNING: Disconnect the power supply to the appliance before servicing.

WARNING: Units provided with casters have a restraint to limit the movement of the oven. If this restraint is disconnected during servicing it must be reconnected after the appliance has been returned to its original installed position.

Note: Proper clearances must be maintained during servicing.

These maintenance instructions are for the use of qualified service personnel only. Service by other than qualified personnel may result in damage to the oven and/or injury to the operator.

Qualified service personnel are those individuals, firms, companies or corporations which either in person or through an agent are engaged in and responsible for repair or servicing of commercial food preparation equipment, who are experienced in such work, familiar with all precautions required, and have complied with all requirements of state and local authorities having jurisdiction.

If you should require assistance in the selection of a qualified service agency, please contact Duke Manufacturing Co.'s Service Department at 800-735-3853.

A. Adjustments

Quite often malfunctions, which are attributed to defects, may be repaired by adjusting certain parts rather than replacing them.

B. Door Adjustment

6/13 Series Convection Ovens (except model option Q) have doors that are inter-connected so they operate simultaneously by means of a chain and turnbuckle assembly. The doors are properly adjusted and inspected before the oven leaves the factory. However, from time to time it may become necessary to readjust the doors after usage. If you find it necessary to adjust the doors for proper operation, the chain and turnbuckle assembly is located behind the panel that is over the doors. It is best to adjust turnbuckles while the door is in an unlatched position.

- Loosen the jam nut on both turnbuckles.
- Make adjustments simultaneously to both turnbuckles.
- Loosening or tightening the assembly will not allow the doors to work properly. Ideally, you should loosen one turnbuckle and tighten the other. Some experimentation will indicate which direction you will want to make your adjustments.
- Once the doors are operating properly, retighten the jam nuts so the unit will stay in adjustment. Test the door to make certain it is in adjustment.
- Replace cover.

C. Door Switch Adjustment

You may also wish to adjust the door switch. The door switch is located behind the combustion compartment cover, on the right side. The door switch is activated by a cam, which is

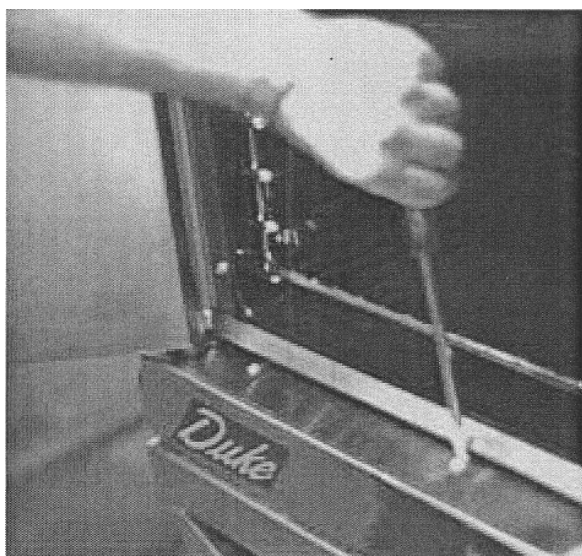


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mounted to the door's hinge pin with a setscrew.

- Open the doors fully.
- Remove the lower cover by loosening the four screws located inside the door opening.
- Position the doors so they are nearly closed but not latched.
- To adjust the cam loosen the setscrew and rotate the cam until you hear the switch click.
- Tighten the setscrew in the cam. Test the door to make certain the switch will make contact with the doors closed.
- Replace the combustion cover.

CAUTION: The door turnbuckles and door switch are located in a heated zone. Care should be taken to avoid burns.



Combustion Compartment Cover

D. Thermostat Calibration

Electro-Mechanical Controls Only ("V"). Not applicable to Ovens with Solid State Controls.

In many convection ovens thermostats have been the cause of more operating problems than any other component part. Thermostats, being mechanical devices, do sometimes fail, in which case only replacing the part will correct the problem. However, the great majority of thermostat related problems could be attributed to their being out of adjustment (calibration). A thermostat that is out of calibration may cause unsatisfactory cooking results such as uneven baking, prolonged cooking times, etc. If you are experiencing uneven cooking, it may be a

result of excessive cooking temperatures. Refer to the cooking chart provided in Operating Instructions Section C.

To Check Calibration:

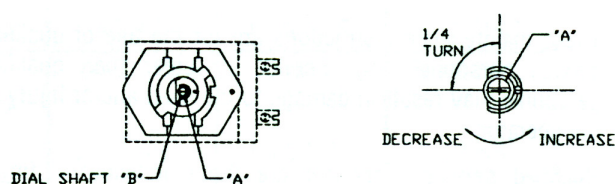
- Turn the oven on by turning the Power Switch to the ON position.
- Open the doors and place a thermocouple in the center of the middle oven rack. A reliable mercury-type thermometer can be substituted if a pyrometer is not available.
- Turn the thermostat dial to 350°F (177°C). Allow the oven to preheat 1/2 hour.
- When the indicator light goes out, the thermostat has been satisfied. Check the pyrometer or thermometer to determine the internal oven temperature.
- If the reading on the pyrometer (or thermometer) is less than 10°F different from the setting of the thermostat, no adjustment is needed. If this reading is more than 10°F, proceed with calibration procedure.

To Calibrate the Ovens

- Remove the thermostat knob by loosening the setscrew and pull the knob forward. Take care not to rotate the thermostat stem, which will change the setting.
- With a very small screwdriver, turn the screw located in the bottom of the hollow of the stem clockwise to lower the temperature or counterclockwise to raise the temperature. DO NOT allow the stem of the thermostat to rotate as you turn the screw.
- Open the door and turn the POWER SWITCH to the COOL DOWN position. This will allow the oven fan to come on without the burners and cool off the oven. Allow the oven to cool to about 250°F (120°C).
- Return the POWER SWITCH to the ON position and repeat the previous steps until the oven thermostat and the pyrometer (thermometer) reading agree.
- Replace the knob and tighten the setscrews.

CAUTION: Maximum turn of screw "A" is 1-1/2 turns - clockwise or counter-clockwise.

This thermostat is a direct-acting (opens on temperature rise) device.



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E. Gas Pressure Regulation & Adjustment

The gas pressure has been preset at the factory for the type of gas specified on the rating plate; however, it is sometimes necessary to adjust the gas pressure after the unit has been installed.

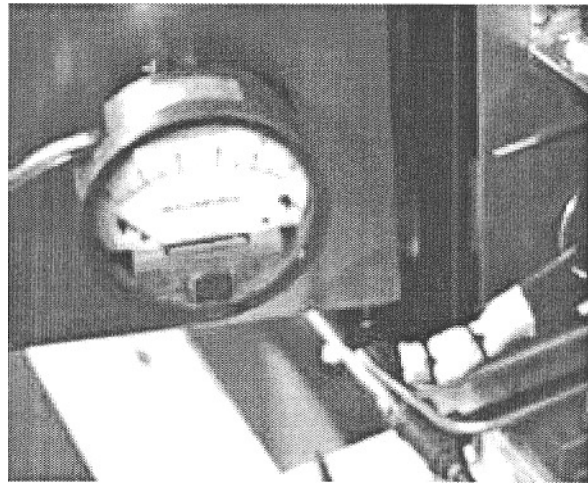
- Turn the Gas Shut Off Valve to the OFF position.
- Remove the Control Panel by removing the screw at the top overhang above the panel.
- Pull the Control Panel forward and lay aside. Do not remove any wiring.
- Remove the Combustion Compartment Cover by removing the screws located in the bottom of the door opening.
- Find the pressure tap located at the lower right hand corner of the unit on the Right hand side of a plumbing "Tee". The pressure tap is a 1/8" pipe plug with a hex head.
- Remove the pressure tap plug and replace with the fitting for a gas pressure meter, slack tube or manometer.
- Attach your meter.
- The pressure regulator is an integral part of the dual solenoid gas valve. Locate the adjustment screw on the left hand side. (It has a slotted aluminum cover cap.)
- Remove the cover cap.
- Open the Gas Shut Off Valve.
- Turn the Main power switch to the COOK position.
- With the burner on, check your meter. The manifold pressure should be 3.5" W.C. for natural gas and 10" W.C. for propane.
- Check the rating plate to verify gas types and pressures.

NOTE: It is important to check the gas pressure of any unit while ALL the equipment on that gas line is ON. This will tell you if you have a properly sized gas delivery system or if there is a problem with gas volume. If you experience a pressure drop that does not recover when the other equipment is turned on, you should look for problems in the size of the pipes or some other type of restriction. Refer to the chart on Maximum Capacity of Pipes located in Section II.D.

- Rotate screw inside, Clockwise to increase pressure, Counter-clockwise to decrease pressure.
- When the proper pressure is attained, turn the

power switch to the OFF position and close Manual Shut Off Valve.

- Remove your meter and Fitting. Replace pressure tap plug. (You may need to add some pipe dope to the plug to prevent a leak.)
- Turn the power switch to the ON position and open the Manual Shut Off Valve.
- With a solution of soapy water, check for gas leaks. Repair any leaks.
- Replace cover cap on gas valve.
- Replace Combustion Cover.
- Replace Control Panel.



Gas Pressure Test

F. Ventilation System

It is important that the ventilation system be inspected and/or maintained by Qualified Personnel at least once each year.

This inspection/maintenance should consist of, but not be limited to:

- Inspection for blockages or build up which might interfere with the venting of the oven.
- Repair of such blockages.
- Proper installation of the draft hood or flue guard.
- Inspection of the venting canopy, its drive motors and belts, etc.

Proper preventive maintenance can reduce your chances of costly repairs.



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Repair Parts List

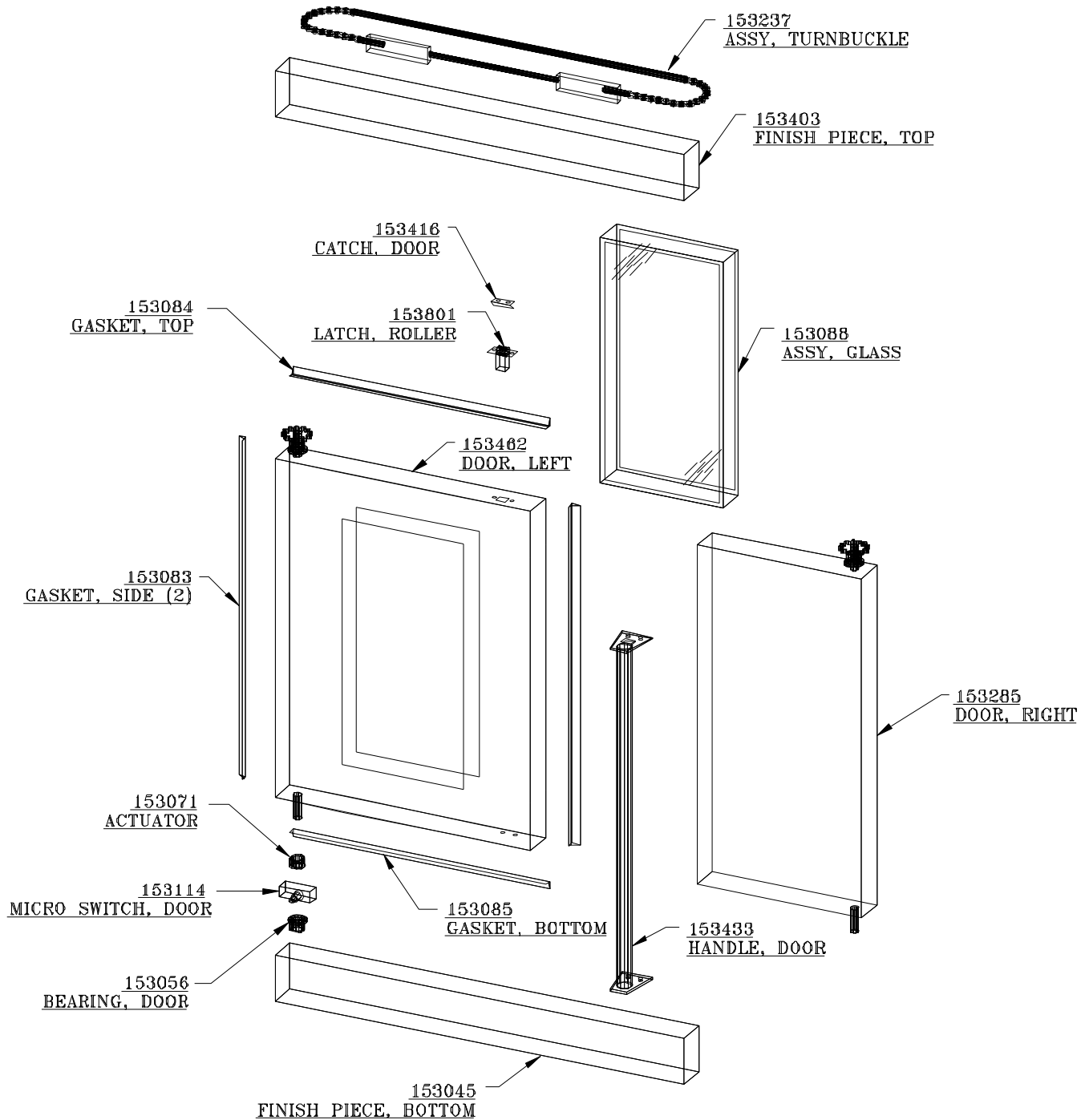
Part #	Description	Part #	Description
153164	Baffle, 6/13 porcelain	153641	Pilot burner/igniter assembly, natural
153738	Baffle, 6/13, stainless steel	153642	Pilot burner/igniter assembly, propane
153451	Baffle ASM, burner	153177	Probe, "XX" model
153056	Bearing, door hinge	153230	Rack, oven (standard depth)
153093	Blower wheel, 9-3/8" x 2"	153231	Rack, oven (deep depth)
153233	Bracket, stacking (for double sections)	153229	Rack, support
156029	Bulb, Light 40 watt, 130v	153108	Rod, connecting – short
153027	Burner, oven, left	153107	Rod, connecting – long
153388	Burner, oven, right, assembly	153235	Rod, door-stop
553925	Buzzer, 120v	153114	Switch, micro, door
153416	Catch, door	153071	Switch, actuator, door
153237	Chain & turnbuckle assembly, door	153146	Switch, interior lights (opt.)
153234	Chain, door	153144	Switch, 2-speed fan (opt.)
145274	Chain, master link	153460	Switch, rotary
153743	Cord, power 115v w/ terminals	149403	Thermostat, (V models)
153285	Door, assembly, right 65/35	156255	Timer, 60 minute, 115V, 60Hz
153440	Door, assembly, left 50/50, solid	153358	Transformer, 240/480V, 1KVA
153461	Door, assembly, left, 65/35, solid	147753	Turnbuckle
153441	Door, assembly, right, 50/50, solid	153122	Valve, gas shutoff
153434	Door, assembly, left, 50/50, w/glass	153111	Valve, single solenoid, combo, 120V
153462	Door, assembly, left, 65/35, w/glass	153088	Window, oven door
153442	Door, assembly, right, 50/50, w/glass	153481	"ZX" controller **See Note**
153443	Duct, burner, assembly, deep	153499	"X" controller **See Note**
153444	Duct, burner, assembly, standard	153564	"XX" controller
153083	Gasket, door – side (2 required)	153150	"Z" controller **See Note**
153084	Gasket, door – top	153074	Flue Extension
153085	Gasket, door – bottom	153233	Stacking Bracket
153115	Grommet, silicone, temp. bulb/probe	153233	Stacking Bracket
153432	Handle, door, assembly, 50/50 doors		
153433	Handle, door, assembly, 65/35 doors		
153276	Kit, conversion – NAT to LP		
153771	Kit, conversion – LP to NAT		
600107	Kit, Valve, dual solenoid, combo, 120V		
153142	Knob, Control		
147963	Lamp, socket		
153801	Latch, roller assembly		
153203	Light, oven ready, 120v		
153617	Module, Ignition		
153034	Motor, ½ HP, 100/240v, 1-speed		
153565	Motor, ½ HP, 115v, 2-speed		
155361	Mylar Panel, E-Series model		
153134	Mylar panel, "V" model, 2-button		
153566	Mylar panel, "XX" model		
153139	Mylar panel, lower 6/13 Model	600135	Kit, Repl. 613GXX, C.P. W/L/2SP
155362	Mylar panel, lower gas panel E-Series Model	600136	Kit, Repl. 613GXX, C.P. W/L/1SP
153154	Orifice, burner #44, natural – Standard depth	600137	Kit, Repl. 613GXX, C.P. W/O/L/2SP
153155	Orifice, burner #55, propane - Standard Depth	600138	Kit, Repl. 613GXX, C.P. W/O/L/1SP
153359	Orifice, burner #43, natural – Deep depth		
153360	Orifice, burner #54, propane – Deep depth		

*****Note: "ZX", "X" & "Z" controller are no longer available. One of the following replacement control kits must be ordered.**



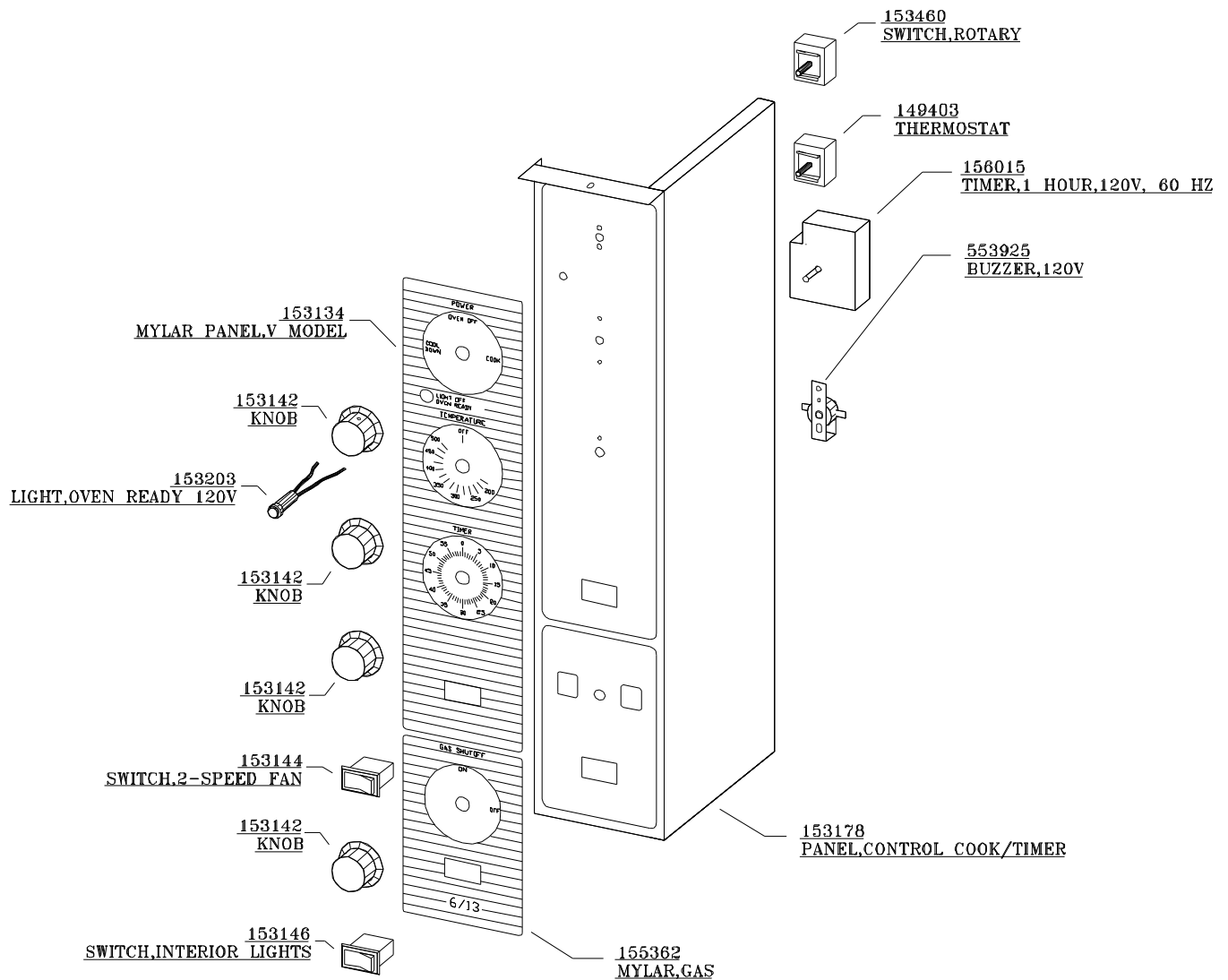
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6/13 Door Assembly (typical)



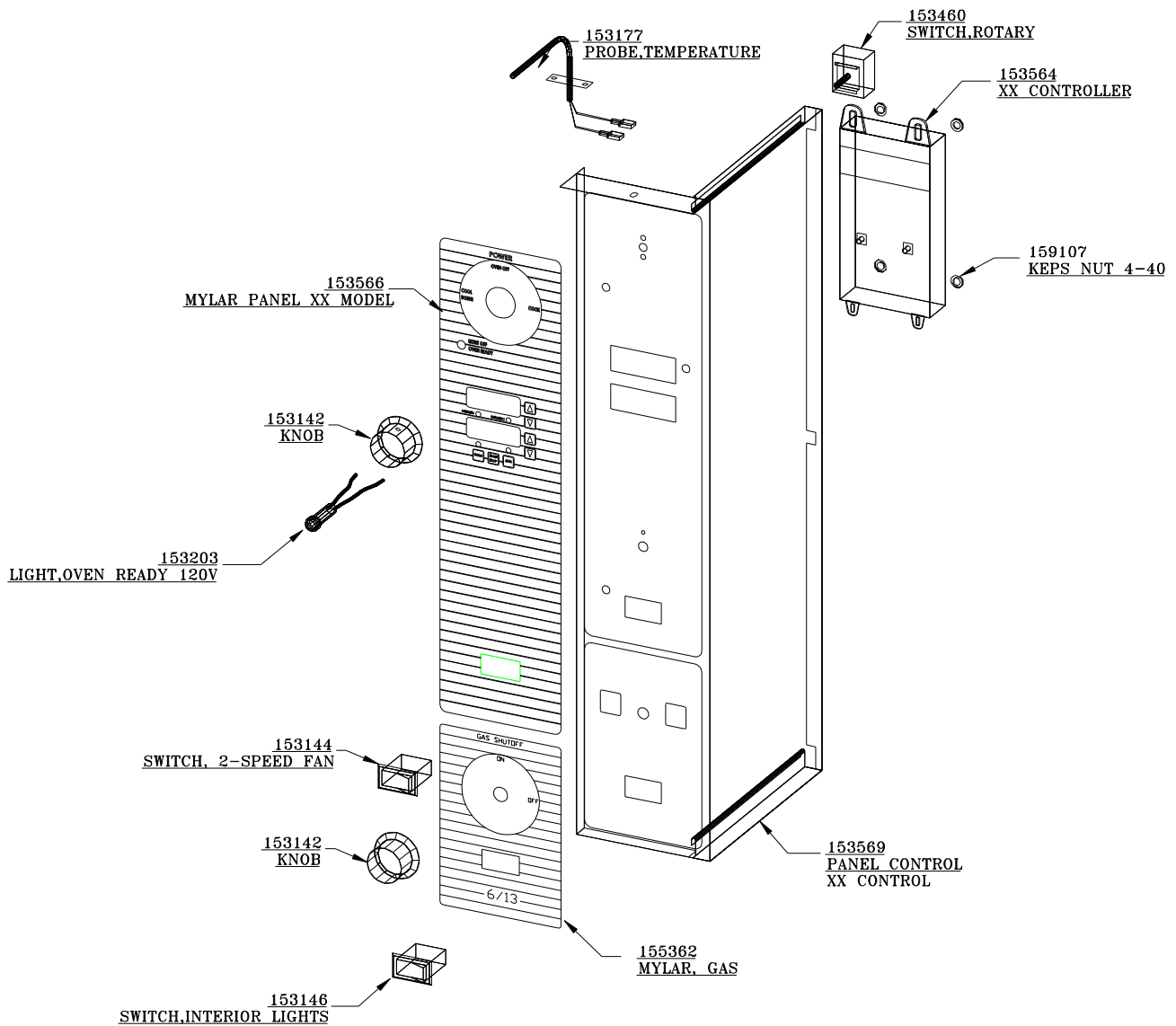
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“E” Series & 6/13 “V” Controller Assembly



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“XX” Gas Control Assembly



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